SAFETY DATA SHEET

	Section 1 - CHEMICAL PRODUCT AND COMPANY IDENTIFICATION
Product Name:	#744 STRAW PART A
Company:	POLYGEM INC.
	PO Box 609
	West Chicago, Illinois 60186
Telephone:	630-231-5600
	630-231-5604 (Fax Line)
Emergency Telephone Number:	1-800-535-5053 USA
	01-352-323-3444 International

Section 2 - HAZARDS IDENTIFICATION

GHS CLASSIFICATION OF SUBSTANCE OR MIXTURE: Skin irritation: Category 2, H315 Skin Sensitization Category 1 H317 Eye irritation: Category 2, H319

GHS LABEL ELEMENTS:

HAZARD SYMBOLS:



SIGNAL WORD: Warning

See SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for personal protective

HAZARD STATEMENTS: H315 Causes skin irritation.

H315 Causes skin irritationH317 May cause an allergic skin reaction.H319 Causes serious eye irritation.H411 Toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS:

RESPONSE: P261 Avoid breathing mist/vapors/spray
P264 Wash hands thoroughly after handling.
P273 Avoid release to the environment.
P280 Wear protective gloves, clothing, and eye/face protection.
P302 + P352 IF ON SKIN: wash with plenty of soap and water
RESPONSE: P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes.
Remove contact lenses, if present and easy to do. Continue rinsing.
P333+P313 If skin irritation or rash occurs: Get medical attention.
P337+P313 If eye irritation persists: Get medical attention.
P362+P364 Take off contaminated clothing and wash it before reuse.
P391 Collect spillage.

STORAGE: Not applicable.

DISPOSAL: P501 Dispose of contents and containers in accordance with local, regional and

international regulations.

Precautionary statements are listed according to the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS) – Annex III

HMIS RATING:

CHEMICAL NAME	
HEALTH	2
FLAMMABILITY	1
PHYSICAL HAZARD	0
PERSONAL PROTECTION	F

See SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for personal protective equipment recommendations.

ry.
· lung injury.

OSHA GHS Classification

This product is classified as hazardous as defined within the GHS OSH Hazard Communication Standard 29CFR1910 1200

Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS

Substances N/A

<u>Mixtures</u>	CAS#	<u>%</u>
Bisphenol A Epoxy Resin	25058-99-8	<75
Alkyl C12- C14 Glycidyl Ether	68609-97-2	>25
EINECS: 271-846-8		
HAZARD CLASSIFICATION: [Xi] Irritant		
RISK PHRASES: R38, R43		

*ALL INGREDIENTS ARE REGISTERED ON TSCA. *Unless otherwise noted, all PEL and TLV Values are reported as 8 hour time weighted averages (TWA)

Section 4 - FIRST AID MEASURES

Description of First Aid Measures

General advice: consult a physician; show this SDS to doctor in attendance.
In the event of skin contact: Drench the affected area immediately with plenty of water:
Remove contaminated clothing. Wash thoroughly with soap and water for at least 15 minutes
Seek medical attention if irritation, rash of other adverse effects occur.
In the event of eye contact: Bathe the eye with running water for at least 15 minutes, lifting the upper and lower eye lids. Get medical attention if symptoms persist.
In the event of exposure by inhalation: Move person to fresh air. Get medical attention if symptoms develop

Most important symptoms and effects both acute and delayed

Skin irritation, allergic reactions.

Indication of immediate medical attention and special treatment needed

No specific antidote; treat symptomatically

Eye wash stations and emergency showers should be available.

Section 5 - FIRE FIGHTING MEASURES

Recommended Extinguishing Media:	Foam, carbon dioxide, dry chemicals or fog. Use water spray to cool
fire exposed containers. Do not use direct wat	er stream which may spread fire.
Special Fire Fighting Procedures:	Firefighters should wear protective goggles and self contained breathing apparatus
	to avoid inhalation of smoke or vapors. Remove all ignition sources.
Unusual Fire or Explosion Hazards	
Exposure to decomposition products may be har	mful to health; combustion products may include
but are not limited to: carbon monoxide, carbon	dioxide, phenolics, aldehydes; smoke may
contain particles of the original material as well.	Prevent fire-fighting waters from entering sewer
or waterways.	
-	
Advice for fire fighters: Use protective fire fight	ing clothing and positive pressure selfcontained
breathing apparatus to protect against potential l	narmful and/or irritating fumes. Do not
use high volume water jet as this may spread the	e area of the fire.
	additional eye protection such as chemical splash goggles and/or face shield
	when the possibility exits for eye contact with splashing or spraying liquid,
	or airborne material; Have an eye wash station available.
Skin and Body Protection:	Avoid skin contact by wearing chemically resistant gloves and long sleeved
-	

shirt. An apron may be appropriate if splashing can occur.

Special Drotestica	Section 6: Accidental Release Measures
Special Protection:	Exposure to the spilled material may be irritating or harmful. Follow personal protective
	equipment recommendations found in Section 8 of this MSDS. Additional precautions may be
	necessary based on special circumstances created by the spill including; the material spilled,
	the quantity of the spill, the area in which the spill occurred.
Steps to be taken in case of material Is rele	ased or spilled:
•	Ventilate the area. Absorb spill with suitable absorbent material and place into a closed
	container. Prevent material from entering waterways. Wear protective equipment during
	cleanup. Use eye and skin protection.
Transport Emergency Phone Number:	(INFOTRAC) 1-800-535-5053
	· · ·
Handling	Section 7: Handling and Storage
Handling:	Harmful or irritation material. Avoid contact and avoid breathing the material
	Use only in a well ventilated area.
Storage:	Store in a cool, dry place.
	Section 8: Exposure Control/Personal Protection
Respiratory Protection:	If vapor or mist is generated and the occupational exposure limit is exceeded, use appropriate
	NIOSH/MSHA approved self-contained breathing equipment or a full face respirator.
	Respirators should be selected by and used following requirements found in OSHA's respirator
	standards (29 CFR 1910134). Not required for properly ventilation area.
Ventilation:	Local exhaust and general ventilation is recommended.
	Section 9: Physical and Chemical Properties
Physical state:	Liquid
Color:	STRAW
Odor:	Aromatic Odor
Weight by gallon:	9.3 lbs.
Solids (% by weight)	100
V.O.C.	0 g/L
Boiling range:	280 F
Melting point:	N/A
Density:	1.2
Percent volatile:	0 by Weight
Vapor density (air=1):	Heavier than air
Vapor pressure (mm Hg):	N/A
Evaporation rate:	N/A
Water miscibility:	Limited
-	
	Section 10: Stability and Reactivity
Stability:	Stable
Incompatibility:	Strong Oxidizers, acids, bases and epoxy hardeners under controlled conditions.
Hazardous polymerization:	Will not occur.
Hazardous decomposition products:	Carbon Monoxide, Carbon Dioxide, smoke. Others Unknown.
Conditions to avoid:	Heat and warm storage.
	Section 11: Toxicological Information
Chemical Name	LD50/LC50
Epoxy Resin	Not established
	Section 12: Ecological Information
Overview:	No ecological information available.

Section 13: Disposal Considerations

To the best of our knowledge, this product does not meet the definition of hazardous waste under U.S. EPA Hazardous Waste Regulations 40 CFR 261. Disposal via incineration at an approved facility is recommended. Consult state, local or provincial authorities for more restrictive requirements.

Section 14: Transport Information

Consult Bill of Lading for transportation information

DOT: Not Regulated **IATA**: Not Regulated

Section 15: Regulatory Information

OSHA Hazard Communication Standard (29 CFR 1910.1200) Hazard Class(es): N/A

SARA Hazard Classification:	SARA Title III Regulations (40 CFR 370):	Acute
SARA Section 313 Listed Ingredients:	This material does not contain any substance which requirements of 40 CFR 372.	h is subject to the reporting
DOT Proper Shipping Name:	n/a	
UN Number:	n/a	

Section 16: Other Information

This information is furnished without warranty, representation inducement or license of any kind, except that is accurate to the best of Polygem Inc. knowledge, or obtained from sources believed by Polygem Inc. to be accurate and Polygem Inc. does not assure any legal responsibility for use reliance upon the same. Customers are encouraged to conduct their own tests. Before using any product, please read its label.

Revision Date: 01/2015

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SAFETY DATA SHEET

	Section 1 - CHEMICAL PROD	UCT AND COMPANY IDENTIFICATION
Product Name:	#744 - PART B HARD	ENER
Company:	POLYGEM INC.	
	PO Box 609	
	West Chicago, Illinois	60186
Telephone:	630-231-5600	
	630-231-5604 (Fax Lin	e)
Emergency Telephone Number:	1-800-535-5053	USA
	01-352-323-3444	International

Section 2 - HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

Classification according to the Regulation (EC) No. 1272/2008

Acute Dermal Toxicity Category 4

Acute Oral Toxicity Category 4

Skin Sensitization Category 0

Skin Corrosion/Irritation Category 1B

Chronic Aquatic Toxicity Category 2

Classification according to the Regulation Directive 199/45/EC: [Xn] Harmful, [C] Corrosive, [N] Dangerous to the Environment Information Concerning particular hazards for human and environment:

Product Description: This product is clear or colored liquid with sharp ammonia odor.

Health Hazards: Corrosive, mild or moderate eye irritant; Respiratory Irritant, may cause skin sensitization.

Flamability Hazards: This product is flammable above it's fashpoint of >200 F

Reactivity Hazards: None known.

Environmental Hazards: The environmental effects of this product have not been investigated; however it is not expected to cause significant adverse effects.

Emergency Considerations: Emergency responders must wear proper personal protective equipment (and have appropriate fire suppression equipment) suitable for the situation to which they are responding.

Classification system:

This classification is according to the latest editions of the EU-lists, and extended by company and literature data.

2.2 Label elements

Labeling according to Regulation (EC) no. 1272/2008:

Hazard Pictograms:

Signal Word: Danger Hazard-determining component of labelling: Cycloaliphatic amine/nonylphenol Hazard Statements: H302: Harmful is swallowed H313: May be harmful in contact with skin H317: May cause an allergic skin reaction H335: May cause respiratory irritation **Precautionary Statements** P260: Do not breathe dust/fume/gas/mist/vapours/spray. P264: Wash hands thoroughly after handling P270: Do not eat, drink or smoke when using this product. P271: Use only outdoors or in a well-ventilated area P273: Avoid release to the environment. P280: Wear protective gloves/protective clothing/eye protection. **Response Statements** P337+P313If eye irritation persists:Get medical advice/attention. P370+P378-In case of fire:Use appropriate mediafor extinction P302+P353: IF ON SKIN: Wash with plenty of soap and waterfor extinction P391: Collect spillage P403+P235: Store in well ventilated place. Keep cool.

P501: Dispose of content and/or container in accordance with local, regional, national, and/or international regulations.

HMIS-ratings (scale 0 - 4)	
CHEMICAL NAME	
HEALTH 3	
FLAMMABILITY	1
PHYSICAL HAZARD	0
PERSONAL PROTECTION	F

2.3 Other Hazards None Known

This Material Safety Data Sheet is prepared to comply with the United States Occupational Safety and Health Administration (OSHA) Hazard Communication Standard (29 CFR 1910.1200). Unlisted ingredients are not "hazardous" per the OSHA standard.

		Section 3:	Hazards Identifications		
Chemical Name		CAS #	OSHA PEL*	ACGIH TLV*	WT%
liphatic Amine Solution		68585-27-3	N/E	N/E	<75
lonyl Phenol		2515452-3	N/E	N/E	>25
Polyamide		00111-40-0	4 mg/cu m S	N/E	
Modified Aminoamine		68082-29-1	N/E	N/E	
	E REGISTERED ON TSC				
Unless otherwise noted, T/S - Trade Secret	all PEL and TLV Values a	are reported as 8 hou	r time weighted averages (TWA)	
Emergency Overview:		Mild or moderate ey	e irritation.		
		May cause skin irrita	ition.		
		Harmful if swallowed	ł.		
IMIS RATING:		HEALTH-3, FLAMM	ABILITY-1, REACTIVITY-0		
		See SECTION 8: E>	(POSURE CONTROLS/PERSO	NAL PROTECTION for personal protective	
		equipment recomme	endations.		
otential Health Effects					
	Eye contact:		tation, possible minor temporary		
	Skin contact:	•	tion on prolonged or repeated e	xposure.	
	Skin absorption:	Not considered toxic			
	Inhalation:	•	tation, central nervous system d NONE	epression of lung injury.	
	Chronic effects of over	exposure:	NONE		
		Section 4	4: First Aid Measures		
EMERGENCY & FIRST	AID PROCEDURES:				
	Eyes:	Flush with plenty of of contact for maxim	U	Keep eye lids apart. Wash within 1 minute)
	Skin:		with paper or cloths and wash v e. Attention should be paid to ha	vith soap and water. Remove contaminated air, nose and eyes.	
	Inhalation:	In case of exposure	to high concentration of vapor o	r mist, remove person to fresh air.	
	Ingestion:	If large amounts are mouth and throat.	swallowed, induce vomiting. Se	eek medical attention. May cause burns to	
	Primary routes of entry		tion, Ingestion, skin and eye cor	ntact	
	Carcinogenity:		ot contain 0.1% or more of any s	substance which is listed as a carcinogen	
		Section 5:	Fire Fighting Measures		
Flash Point:		>200 F			
est Method:		Setaflash Closed Cu	ip		
ower Flammability Lin		N/A			

	22001
Test Method:	Setaflash Closed Cup
Lower Flammability Limit:	N/A
Upper Flammable Limit:	Not determined
Recommended Extinguishing Media:	Foam, water spray, dry chemical, or CO2
Special Fire Fighting Procedures:	Firefighters should wear protective goggles and self contained breathing apparatus to avoid
	inhalation of smoke or vapors. Remove all ignition sources.
Unuqual Fire or Explosion Hezerde	

Unusual Fire or Explosion Hazards (conditions to avoid):

Toxic fumes present when this material involvced in fire. Contaners may rupture.

	Section 6: Accidental Release Measures
pecial Protection:	Exposure to the spilled material may be irritating or harmful. Follow personal protective
	equipment recommendations found in Section 8 of this MSDS. Additional precautions may be
	necessary based on special circumstances created by the spill including; the material spilled,
	the quantity of the spill, the area in which the spill occurred.
teps to be taken in case of material Is rel	eased or spilled:
	Ventilate the area. Absorb spill with suitable absorbent material and place into a closed
	container. Prevent material from entering waterways. Wear protective equipment during
	cleanup. Use eye and skin protection.
ransport Emergency Phone Number:	(INFOTRAC) 1-800-535-5053
	Section 7: Handling and Storage
landling:	Harmful or irritation material. Avoid contact and avoid breathing the material
	Use only in a well ventilated area.
Storage:	Store in a cool, dry place.
	Section 8: Exposure Control/Personal Protection
espiratory Protection:	If vapor or mist is generated and the occupational exposure limit is exceeded, use appropriate
	NIOSH/MSHA approved self-contained breathing equipment or a full face respirator.
	Respirators should be selected by and used following requirements found in OSHA's respirator
	standards (29 CFR 1910134). Not required for properly ventilation area.
/entilation:	Local exhaust and general ventilation is recommended.
and Protection:	
	Nitrile Rubbers gloves.
ye Protection:	Wear safety glasses with side shields when handling this product. Wear
	additional eye protection such as chemical splash goggles and/or face shield
	when the possibility exits for eye contact with splashing or spraying liquid,
	or airborne material; Have an eye wash station available.
kin and Body Protection:	Avoid skin contact by wearing chemically resistant gloves and long sleeved
	shirt. An apron may be appropriate if splashing can occur.
	Section 9: Physical and Chemical Properties
hysical state:	Liquid
olor:	Low Viscosity (clear or colored)
dor:	Sharp Ammonia Odor
/eight by gallon:	9 lbs
olids (% by weight)	100
.O.C.	0 g/L
oiling range:	>390 F
elting point:	n/e
ensity:	1.07
ercent volatile:	Not Volatile
apor density (air=1):	N/E
apor pressure (mm Hg):	1.1 mm HG @70F
vaporation rate:	N/A
/ater miscibility:	N/E
	Section 10: Stability and Reactivity
tability:	Stable
ncompatibility:	Avoid strong oxidizing agents and epoxy resin under uncontrolled conditions.
azardous polymerization:	Will not occur.
lazardous decomposition products:	None known to Polygem
Conditions to avoid:	Contact with acids such as Hydrochloric and Sulfuric
	Section 11: Toxicological Information
hemical Name	LD50/LC50
	Not established
<u>Chemical Name</u> Cycloaliphatic amine/nonylphenol	

Section 12: Ecological Information

No ecological information available.

Section 13: Disposal Considerations

To the best of our knowledge, this product does not meet the definition of hazardous waste under U.S. EPA Hazardous Waste Regulations 40 CFR 261. Disposal via incineration at an approved facility is recommended. Consult state, local or provincial authorities for more restrictive requirements.

Section 14: Transport Information

Consult Bill of Lading for transportation information

DOT: CORROSIVE LIQUID N.O.S. **IATA**: CORROSIVE LIQUID N.O.S.

Section 15: Regulatory Information

OSHA Hazard Communication Standard (29 CFR 1910.1200) Hazard Class(es): N/A

SARA Hazard Classification:	SARA Title III Regulations (40 CFR 370):	N/A
SARA Section 313 Listed Ingredients:	This material does not contain any substance which is su requirements of 40 CFR 372.	ubject to the reporting
DOT Proper Shipping Name:	Amines, Liquid, Corrosive, N.O.S. 8, UN2735, PGIII (Cycloaliphatic Amine/Nonylphenol)	
UN Number:	UN2735	
Section 16: Other Information		

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